



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁴ : A61J 3/00, A61L 9/04 A61K 31/353, 31/12		A1	(11) International Publication Number: WO 87/03473 (43) International Publication Date: 18 June 1987 (18.06.87)																																																																								
(21) International Application Number: PCT/US86/02583 (22) International Filing Date: 28 November 1986 (28.11.86)		(81) Designated States: AT, AU, BE (European patent), BR, CH, DE, DK, FI, FR (European patent), GB, IT (European patent), JP, KR, LU, NL, NO, SE, SU.																																																																									
(31) Priority Application Numbers: 804,661 899,049		Published <i>With international search report.</i>																																																																									
(32) Priority Dates: 4 December 1985 (04.12.85) 21 August 1986 (21.08.86)																																																																											
(33) Priority Country: US																																																																											
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(54) Title: TRANSDERMAL DELIVERY OF DRUGS																																																																											
<p>(57) Abstract</p> <p>The rate of absorption of a physiologically active agent across skin and body membranes of animals and humans is increased by adding to a composition containing the active agent a lactone or a cyclic ketone of formula (I) or a cyclic anhydride or ester of formula (II), wherein m+n are integers having a value from 1 to 20 with the proviso that m+n is at least 11 and not greater than 25, p is an integer having a value of 0 or 1, q is an integer having a value of 0 or 1, and R is hydrogen or an alkyl group having from 1 to 6 carbon atoms. And as for a cyclic anhydride or ester, x is an integer having a value of 0 or 1 to 20, y is an integer having a value of 0 or 1 and z is an integer having a value of 0 or 1.</p>																																																																											
<p style="text-align: center;">SKIN PERMEATION OF HYDROCORTISONE THROUGH HAIRLESS MOUSE SKIN, WITH MACROCYCLIC KETONES</p> <table border="1"> <caption>Data points estimated from the graph</caption> <thead> <tr> <th>Time (hr)</th> <th>CYCLOPENTADECANONE</th> <th>CYCLOTRIDECANONE</th> <th>CYCLODODECANONE</th> <th>CYCLONONANONE</th> <th>CONTROL</th> </tr> </thead> <tbody> <tr><td>0</td><td>0.0</td><td>0.0</td><td>0.0</td><td>0.0</td><td>0.0</td></tr> <tr><td>1</td><td>0.5</td><td>0.0</td><td>0.0</td><td>0.0</td><td>0.0</td></tr> <tr><td>2</td><td>1.5</td><td>0.0</td><td>0.0</td><td>0.0</td><td>0.0</td></tr> <tr><td>3</td><td>2.5</td><td>0.0</td><td>0.0</td><td>0.0</td><td>0.0</td></tr> <tr><td>4</td><td>3.5</td><td>0.0</td><td>0.0</td><td>0.0</td><td>0.0</td></tr> <tr><td>5</td><td>4.5</td><td>0.0</td><td>0.0</td><td>0.0</td><td>0.0</td></tr> <tr><td>6</td><td>6.0</td><td>0.0</td><td>0.0</td><td>0.0</td><td>0.0</td></tr> <tr><td>7</td><td>8.0</td><td>0.0</td><td>0.0</td><td>0.0</td><td>0.0</td></tr> <tr><td>8</td><td>10.0</td><td>0.0</td><td>0.0</td><td>0.0</td><td>0.0</td></tr> <tr><td>9</td><td>10.5</td><td>0.0</td><td>0.0</td><td>0.0</td><td>0.0</td></tr> <tr><td>10</td><td>11.0</td><td>0.0</td><td>0.0</td><td>0.0</td><td>0.0</td></tr> </tbody> </table>				Time (hr)	CYCLOPENTADECANONE	CYCLOTRIDECANONE	CYCLODODECANONE	CYCLONONANONE	CONTROL	0	0.0	0.0	0.0	0.0	0.0	1	0.5	0.0	0.0	0.0	0.0	2	1.5	0.0	0.0	0.0	0.0	3	2.5	0.0	0.0	0.0	0.0	4	3.5	0.0	0.0	0.0	0.0	5	4.5	0.0	0.0	0.0	0.0	6	6.0	0.0	0.0	0.0	0.0	7	8.0	0.0	0.0	0.0	0.0	8	10.0	0.0	0.0	0.0	0.0	9	10.5	0.0	0.0	0.0	0.0	10	11.0	0.0	0.0	0.0	0.0
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TRANSDERMAL DELIVERY OF DRUGS

INVENTION

This invention relates to the topical, nasal,
vaginal and other routes of administration of physi-
ologically active agents such as drugs to humans and
5 animals. It particularly relates to systems for the
delivery of drugs across body membranes and providing
an enhanced rate of passage across such membranes.

BACKGROUND OF THE INVENTION

10 Administration of drugs using transdermal deli-
very systems is well known and documented in both the
patent and scientific literature.

15 Administration using transdermal drug delivery
systems has certain advantages over the conventional
methods of oral and systemic administration. These
advantages include: (1) minimizing drug exposure by
allowing a significant reduction in dosage; (2) pro-
viding long-term therapy in a single dose thereby
increasing patient compliance; (3) avoiding the risks
and inconveniences of intravenous or intramuscular
therapy; (4) rendering possible the use of drugs with
short biological half-lives; (5) allowing immediate
20 termination of drug input by simply removing the

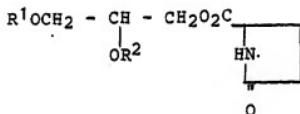
- 2 -

material containing the drug; and (6) avoiding the possible inactivation of a drug when it first passes through the liver after oral administration.

Examples of drugs which have been administered transdermally include scopolamine, nitroglycerin, clonidine, estradiol, antibiotics (e.g., erythromycin, lincomycin and the like), antifungal agents, and sunscreens. Many of these drugs, e.g., clonidine, scopolamine, and nitroglycerin are of such chemical structure that they can permeate the skin and other body membranes to provide sufficiently high therapeutic doses for most purposes. However, when higher therapeutic levels are required, or when the drug itself, e.g., estradiol diacetate, does not permeate or cannot sufficiently permeate the skin to provide the desired level of drug concentration, it becomes necessary to use adjuvants which enhance the rate of penetration of the drug. Generally, for transdermal formulation of most drug entities adjuvants are required.

Compounds which have been used as adjuvants include dimethyl sulfoxide and homologs thereof, 1-alkyl-azacycloheptan-2-ones (azone), N,N-dimethyl-m-toluidine, long chain aliphatic alkalines, alcohols, carboxylic acids and esters and substituted (e.g., halo) derivatives thereof,

5 cyclohexylalkanols, phenylalkanols, mixtures of
siloxanes with either amides or urea derivatives, C₃-4
diols and ethers and esters thereof, mixtures of C₃-4
diols with surfactants, eucalyptol, urea, a mixture of
2-pyrrolidone and dimethyl formamide,
1,3-dimethyl-2-imidazolidinone, dicyclohexyl-
methylamine oxide, mixture of hexane and ethylene gly-
col monomethyl ether, a mixture of ricinoleyl alcohol
and an ethoxylated partial glycerine of a C₆-12
10 saturated fatty acid, N-substituted-diisopropylamines,
and compounds of the formula



15 wherein R¹ and R² are hydrogen, C₁-25 alkyl, C₂-25
alkenyl, C₁-24 alkyl carbonyl, or C₂-24 alkenyl car-
bonyl.

20 While all of the above-listed adjuvants do serve
to enhance the transdermal absorption of drugs, they
possess certain drawbacks in that (i) some are
regarded as toxic (e.g., dimethyl sulfoxide);
25 (ii) some irritate the skin (e.g., surfactants);
 (iii) some on prolonged use have a thinning effect on
 the skin (e.g., oleic acid); and (iv) some change the
 intactness of the skin structure, resulting in a

change in the diffusability of the drug (e.g., azone).

DESCRIPTION OF THE INVENTION

It is, accordingly, an object of this invention to provide a method for enhancing the rate of passage of drugs across body membranes.

It is another object of this invention to provide drug containing compositions which have an enhanced rate of passage across body membranes.

It is a further object of the invention to provide adjuvants which when added to drug compositions enhance the rate passage of the drug therein across body membranes.

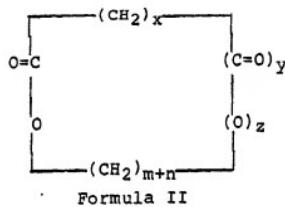
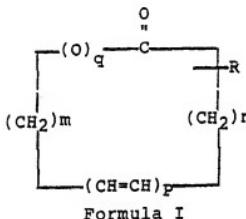
It is still another object of this invention to provide adjuvants which are non-toxic and do not exert any physiological effects in the body other than enhancing the rate of passage of drugs across body membranes.

It is still another object of this invention to provide adjuvants which have a minimal effect on the structure of the skin after prolonged use.

Other objects will appear from the description which follows.

- 5 -

In accordance with this invention it has been found that the addition to a composition containing an effective amount of a drug and a lactone or a cyclic ketone of the formula (I) or a cyclic anhydrides or ester of the formula (II)



15

wherein m and n are integers having a value from 1 to 20 with the proviso that m + n is at least 11 and not greater than 25, p is an integer having a value of 0 or 1, q is an integer having a value of 0 or 1, and R is hydrogen or an alkyl group containing from 1 to 6 carbon atoms, which may be straight chained or branched, will enhance the rate of passage of the drugs in said compositions across body membranes.

20

25

In the cyclic ketone m + n is preferably from 11 to 15 and p is preferably 0. When R is alkyl it may be methyl, ethyl, propyl, isopropyl, butyl, sec-butyl, amyl, hexyl and the like. If the cyclic anhydrides (Formula II) m+n is preferably from 11 to 15, X is

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preferably 0, y is preferably 0 or 1 and z is preferably 1. If the cyclic esters, $m+n$ is preferably from 11 to 15, x is preferably from 1 to 20, y is preferably from 1, and z is preferably 1. The drug composition which contains an effective amount of the desired active agent contains from about 0.1% to about 5 30% by weight of the selected lactone, cyclic ketone, cyclic anhydrides, or esters.

The drug composition, which may be administered topically, nasally, buccally, aurally, rectally, ocularly, orally, vaginally, or through the navel, may be 10 in the form of solutions, creams, lotions, aerosols, suppositories or jellies; or incorporated in patches, films, or bandages.

15 The invention will become clearer from the examples which follow taken in conjunction with the drawings. These examples and drawings illustrate preferred embodiments of the invention and are not to be regarded as limiting.

20 The evaluation of the compositions of this invention in enhancing the rate of penetration of the drug through a body membrane was carried out in vitro using skin preparations obtained from homozygous Hr/Hr hairless mice (HRS/J) strain following the procedures described by Chow, Kaka and Wang in the J. Pharmaceut. 25

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Sci. 73 (12) 1794-1799 (1984) for the preparation,
penetration study and data analysis.

5 Animals between 2 to 4 months of age were selected. In all selected animals the skins were grossly normal and free of bites, scratches or bruises. The mice were killed by CO₂ inhalation, and the skin was removed. The full-thickness skin was used in the penetration studies.

10 The skin preparation was mounted between the donor and receptor chambers of a Franz diffusion cell. The stratum corneum (SC) was exposed to the ambient condition and the dermal side was oriented toward a pH 7.4 saline-phosphate buffer, simulating the physiological pH of 7.3 - 7.4 of the dermal side, in the
15 receptor chamber.

20 The solution of the receptor chamber was equilibrated by circulating water at 32°C through a jacket surrounding the chamber, which temperature was chosen to reflect the temperature of the SC, prior to the applications of the test sample. Mixing of the solution in the receptor chamber was accomplished by magnetic stirring.

A known amount of a radioisotope labeled drug, diluted with non-radioactive (cold) drug, with or

without the adjuvant, was applied so as to spread across the SC surface of the mounted skin. Aliquots of the saline-phosphate buffer containing any radioisotope labeled drug which had penetrated through the skin into the receptor chamber were withdrawn from the side arm of the receptor chamber, and a volume of fresh saline-phosphate buffer equal to the volume of the withdrawn aliquot was added to the receptor chamber. Aliquots were withdrawn every 30 minutes during the first 2 hours and every hour during the next 10 hours, the total time of the study thus lasting up to 12 hours. The amount of the drug which had passed through the skin was measured by liquid scintillation counting of the withdrawn aliquot in Aquasol-2.

The drawings illustrate the penetration profile of the drugs. These profiles were constructed by plotting the amount of the drug which had penetrated the skin versus time. Profiles for control samples (no adjuvant added) and for tested samples (containing an adjuvant) were plotted in the same figure for purposes of comparison. The numbers of the figures correspond respectively to the numbers of the examples whose results they illustrate.

25 The permeability parameters which are shown in the

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tables were calculated in accordance with the method of Chow, Kaka and Wang as described on page 1795 of their paper.

Example 1

5 To a propylene glycol solution containing 4.74×10^{-2} mg/ml of tritiated triamcinolone acetonide 2% w/v of the adjuvant was added. The adjuvants tested were 3-methylcyclopentadecanone (I), cyclopentadecanone (II), cycloundecanone (III), and cyclododecanone (IV).
10 Each of these cyclic ketones is commercially available. The preparations were tested according to the method described above, and the penetration profile of H^3 - triamcinolone acetonide as enhanced by each of these adjuvants is shown in figure 1, where
15 each curve represents an average of the number of tests, N, carried with each adjuvant.

Based upon the data presented in figure 1, the total amount of tritiated triamcinolone acetonide and the rates of penetration (flux) calculated from the linear portion of the curve are shown in Table 1.
20

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Table 1

<u>Adjuvant</u>	<u>Flux</u>		<u>Total Amount*</u>	
	<u>x10³dpm/cm²/hr</u>	<u>Ratio %</u>	<u>dpm(x10³)</u>	<u>Ratio %</u>
Control	0.16	100	1	100
I	0.70	437	3.5	350
II	1.07	669	4.8	480
III	0.25	156	1.5	150
IV	0.25	156	1.7	170

*Total amount of triamincinolone acetonide which
penetrated at the end of 10 hours.

Example 2

The procedure of example 1 was repeated except that the only adjuvant tested was cyclopentadecanone at concentrations of 0.5, 1, 2, 3, 5 and 10% w/v.

From 0.2 to 0.9 ml of methanol was added to 2.7 ml of the solution to help dissolve the ketone in the propylene glycol at higher concentrations. The presence of methanol did not appreciably change the permeability of the skin as demonstrated by the profile obtained with the control sample containing methanol. The penetration profiles are shown in figure 2, and it can be readily seen that the minimal effective concentration of the adjuvant was 2%.

Based upon the data presented in figure 2, the

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rates of flux calculated from the linear portion of the curve are given in Table 2.

Table 2

	Concentration of Adjuvant	Flux (dpm/cm ² /hr)	Ratio (%)
5	10	7.4×10^3	4625
	5	4.1×10^3	2563
	3	3.7×10^3	2310
	2	3.7×10^3	2310
	1	0.31×10^3	200
	0.5	0.31×10^3	200
	0 (Control)	0.16×10^3	100

Example 3

The procedure of example 2 was repeated except that 3-methyl-cyclopentadecanone was used as the adjuvant and 0.1 to 0.3 ml ethanol was added to the solution to completely dissolve the adjuvant. This amount of ethanol did not appreciably change the permeability of the skin as demonstrated by the profiles of the controls with and without ethanol. The penetration profiles are shown in figure 3, and it can be readily seen that the minimal effective concentration of the adjuvant is 2%.

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Based upon the data presented in figure 3, the rates of flux calculated from the linear portions of the curves are given in Table 3.

Table 3

	Concentration (%)	Flux	
		(dpm/cm ² /hr)	Ratio (%)
10	10	0.3×10^3	3000
	5	0.3×10^3	3000
	3	0.22×10^3	2200
	2	0.15×10^3	1500
	1	0.10×10^3	1000
	0.5%	0.013×10^3	130
	0% (with ethanol)	0.025×10^3	250
15	0% (no ethanol)	0.010×10^3	100

Example 4

The procedure of example 1 was repeated except that the drug was 8-methoxy-psoralen (MOP) with a concentration of 46 mg/ml used as ^{3}H -MOP dissolved in propylene glycol, and the adjuvants tested were 3-methylcyclopentadecanone (I) (0.4% w/v) and cyclon-decanone (III) (2% w/v). The penetration profiles are

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shown in figure 4.

Based upon the data presented in figure 4, the rates of flux calculated from the lines portion of the curves are shown in Table 4.

5

Table 4

Adjuvant	Flux (dpm/cm ² /hr)	Ratio (%)
Control	1.88 x 10 ³	100
0.4% I	8.13 x 10 ³	432
2% III	3.63 x 10 ³	193

10

Example 5

The process of example 1 was repeated except that tritiated clonidine, diluted 1000 fold with cold clonidine was used. The tests were run with a propylene glycol containing 37.4 mg/ml clonidine and 2% (w/v) cyclopentadecanone. The penetration profiles are shown in figure 5. Based on the profile the flux of the preparation containing the adjuvant was 10.1 mg/cm²/hr or equivalent to 1.83 x 10⁶ dpm/cm²/hr of the respective radicisotopically labeled drug.

15

20

Example 6

The procedure of example 5 was repeated except that 14 C diazepam, diluted 100 fold with cold diaze-

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pam, was used. The tests were run with a propylene glycol solution containing 1.91 mg/ml of diazepam and 2% (w/v) cyclopentadecanone. The penetration profiles are shown in figure 6.

5

Example 7

The procedure of example 6 was repeated except that ^{14}C -diazepam diluted 1,000 fold with cold diazepam, was used. The propylene glycol solution contained 18.9 mg/ml of diazepam and 2% (w/v) of cyclopentadecanone. The penetration profiles are shown in figure 7.

10

Example 8

The procedure of example 6 was repeated except that ^{14}C estradiol, diluted 100 fold with cold estradiol, was used. The tests were run with a propylene glycol solution containing 1.06 mg/ml estradiol and 2% (w/v) cyclopentadecanone. The penetration profiles are shown in figure 8.

15

Example 9

20 The procedure of example 6 was repeated except that tritiated propranolol diluted 100 fold with cold propranolol, was used. The tests were run with a pro-

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pylene glycol solution containing 9.7×10^{-3} mg/ml propranolol and 2% (w/v) cyclopentadecanone. The penetration profiles are showin in figure 9.

Example 10

5 The procedure of example 6 was repeated except that tritiated verapramil, diluted 1000 fold with cold verapramil, was used. The tests were run with a propylene glycol solution containing 1.54×10^{-2} mg/ml verapramil and 2% (w/v) cyclopentadecanone. The 10 penetration profiles are shown in figure 10.

The results of the experiments described in examples 1 to 10 clearly show that the cyclic ketones of the formula described above enhance the rate of transdermal passage of large variety of drugs. These 15 drugs include steroids (estradiol and triamcinolone acetate), antihypertensives (clonidine and verapramil), sedatives (diazepam), and antiarrhythmics (propranolol). Other types of drugs whose rate of transdermal passage would be increased include, but 20 are not limited to, antibiotics, antifungal agents, CNS depressants, and sunscreens.

Examples 1 to 13 have shown solutions containing compositions which are suitable in the practice of this invention. Examples 14 to 18 illustrate other

types of compositions which are also suitable. In these examples the amounts are given in percent by weight.

Studies were carried out to demonstrate that:

(1) the cyclic ketones containing more than 10 carbon atoms possess unexpected, desirable properties not possessed by those ketones having a lower carbon content; (2) other macrocyclic compounds such as cyclopentadecanolide (having an oxygen in the macrocyclic ring) and civetone (having a double bond in the macrocyclic ring) possess properties which enhance the skin absorption of drugs through skin; and (3) nasal absorption of drugs, in particular therapeutic proteins and peptides, can be enhanced by the addition of such macrocyclic compounds. These studies are described in Examples 11 to 13.

Example 11

Comparison of different cyclic ketones for the enhancement of percutaneous absorption of drugs through hairless mouse skin

In this study, six different cyclic ketones were used for comparative studies on the percutaneous absorption of tritiated hydrocortisones through

hairless mouse skin. These included cyclononanone (C9), cyclodecanone (C10), cycloundecanone (C11), cyclododecanone (C12), cyclotridecanone (C13), and cyclopentadecanone (C15). The preparation, penetration study, and data analysis of the experiment followed the procedure referred to in Example 1. For each compound, five skin samples were used for percutaneous absorption study. The concentration of enhancers used in the donor compartment was 2%. The duration of the experiment was performed for 10 hours when the steady-rate of penetration of drugs has been reached for at least several hours. Figure 11 shows penetration profiles of hydrocortisone from percutaneous absorption enhanced by the different cyclic ketones through hairless mouse skin. The ranking of the potency of the enhanced absorption property of different cyclic ketones are in the following order: cyclopentadecanone > cyclotridecanone > cyclododecanone > cyclononanone > cycloundecanone > cyclodecanone (a decreasing order). The slope of the penetration profiles, which represent the steady state permeation rate of drugs, were calculated and shown in Table 5. The enhancement factor of different cyclic ketones was calculated based upon the control group as 100. There was a slight decrease in the permeation rate of hydrocortisone through hairless mouse skin

when cyclodecanone and cycloundecanone were used as skin enhancers respectively. In other words, both cyclodecanone and cycloundecanone slightly inhibit the percutaneous absorption of hydrocortisone through

5 hairless mouse skin. There was a little effect in the percutaneous absorption of hydrocortisone through hairless mouse skin when cyclonanone was used.

There was a 230% increase in the permeation rate of hydrocortisone through hairless mouse skin when cyclo-

10 dodecanone was used in the study. However, there was a 524% increase and a 590% increase in percutaneous absorption of hydrocortisone through hairless mouse skin when cyclotridecanone and cyclopentadecanone were used as skin enhancers respectively. Additionally,

15 cyclopentadecanolide, a macrocyclic compound having an oxygen atom in the macrocyclic ring, was used in the same study for comparison. There was a 17-fold increase in percutaneous permeation rate of hydrocor-

tisone through hairless mouse skin.

20 From this study, it was clearly demonstrated that (1) the cyclic ketones containing more than 11 carbon atoms possess unexpected, desirable properties which are not possessed by those ketones having a lower carbon content, (2) the higher the carbon number in the macrocyclic ring, the higher the enhanced permeation 25 rate of hydrocortisone through hairless mouse skin,

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and (3) the cyclopentadecanolide is superior to cyclic ketones being tested in this study.

Table 5

Comparison of permeation rate of hydrocortisone through hairless mouse skin by different cyclic ketones

		Permeation Rate (ug/cm ² cm/hr)	Enhancement factor (%)
	<u>Chemical(s)</u>		
10	None or control	5.25×10^{-5}	100
	cyclonanonane	5.96×10^{-5}	113
	cyclodecanone	3.79×10^{-5}	72
	cycloundecanone	3.91×10^{-5}	74
	cyclododecanone	1.21×10^{-4}	230
15	cyclotridecanone	2.75×10^{-4}	524
	cyclopentadecanone	3.10×10^{-4}	590
	cyclopentadecanolide	8.94×10^{-4}	1703

-
1. The concentration of chemical used in the donor compartment was 2%.
 2. Permeation rates were calculated from the slope of permeation profile.
 3. The enhancement factor was calculated based upon the control group (without chemical) as 100.

- 20 -

Example 12

Macrocyclic compounds other than cyclic ketones

A. Civetone, 9-cycloheptadecen-1-one.

Sample preparation, permeation study and data analysis were carried out following the procedure referred to in Example 1. The enhancer used in this study is civetone at the level of 2% in the solution of donor compartment of diffusion cell.

Figure 12 shows the permeation profile of tritiated triamcinolone acetonide through hairless mouse skin with and without civetone. The steady-rate permeation rate, calculated from the slope of permeation profile, was 8.36×10^{-3} ug/cm²cm/hr with civetone; while it is only 1.10×10^{-3} ug/cm²cm/hr without civetone. There was a 760% increase in the percutaneous permeation rate of triamcinolone acetonide when civetone was used as skin enhancer at the level of 2%.

B. Cyclopentadecanolide

Sample preparation, permeation study and data analysis were carried out using the same procedures as in Part A, above, except cyclopentadecanolide instead of civetone was used.

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Figure 13 shows the permeation profiles of triamcinolone acetonide with cyclopentadecanolide. Without the addition of cyclopentadecanolide, no penetrated drug was detected in the receptor compartment. However, when cyclopentadecanolide was used at the level of 2%, the drug, triamcinolone acetonide penetrated through hairless mouse skin. From the permeation profile, four permeation parameters, i.e., lag time, permeability coefficient of membrane (K_p), diffusion constant within membrane (D), and partition coefficient between membrane and vehicle (K_m) were analyzed and listed in Table 6.

Table 6

Triamcinolone acetonide penetration parameters
with and without cyclopentadecanolide

Enhancer	Lag time (hr)	K_p (cm/hr)	D (cm^2/hr)	K_m
None	--	--	--	--
cyclopentadecanolide (2%)	6.03	3.88	4.42×10^{-7}	3.51×10^4

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Example 13

Nasal absorption of insulin in dogs

A. Cyclopentadecanolide (or oxacyclohexadecan-2-one)

5 The object of this study was to demonstrate
the nasal absorption of therapeutic proteins and pep-
tides, carbohydrates, nucleic acids, lipoproteins,
mucoproteins, lipoproteins, and other macromolecules
in living animals and humans can be achieved with the
10 addition of skin enhancers such as cyclopenta-
decanolide.

15 Beagle dogs weighing 10 to 12 kg were used in
this study. The formulation of the nasal spray was
composed of Freon, insulin, and cyclopentadecanolide
packaged in a metered nasal spray device which is com-
mercially available. Before applying nasal spray in
dogs, dogs were anaesthetized using Nembutal (or pen-
tabarbitol) at the dose of 40-50 mg/kg. Fifteen
minutes before application, blood samples were
20 obtained. Then, nasal spray of insulin was applied
with the aid of applicator. Blood samples were again
obtained at 0, 10, 20, 30, 45, 60, 90, 120, and 180
minutes. Both blood glucose determined by YSI glucose
analyser and serum insulin levels determined by

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radioimmunoassay were tested. Both methods were commonly practiced in the laboratory.

Table 7 shows the blood glucose and serum insulin levels of dogs receiving insulin nasal spray containing cyclopentadecanolide. Obviously, when nasal spray of insulin with cyclopentadecanolide was applied (sprayed) in the nasal cavity of dogs, serum insulin levels abruptly increased to 71.2 uU/ml in 10 minutes and maintained the level for about 30 minutes, then gradually decreased and levelled off in 3 hours. On the other hand, blood glucose levels decreased from 83.6 mg/dl at 0 minute to 51.5 mg/dl at 30 minutes as serum insulin levels increased from 2.7 uU/ml at 0 minute to 67.1 uU/ml at 30 minutes. Then, the blood glucose levels maintained almost constant for about 80 minutes. Finally, when serum insulin was depleting at 120 minutes to 7.9 uU/ml at 180 minutes, blood glucose levels rose from 45.8 mg/dl to 72.7 mg/dl within the same time span.

Figure 14 shows the time course of both blood glucose and serum insulin levels in dogs before and after receiving nasal spray of insulin containing cyclopentadecanolide. These patterns were similar to those receiving insulin subcutaneously.

- 24 -

Table 7

Nasal Absorption of Insulin in Dogs with
Cyclopentadecanolide

	Time (minutes)	Blood Glucose (mg/dl)	Serum Insulin (uU/ml)
5	- 15	81.0 \pm 3.2	1.7 \pm 0.6
	0	83.6 \pm 1.6	2.7 \pm 1.3
	10	80.7 \pm 2.7	71.2 \pm 28.3
	20	68.4 \pm 9.1	78.6 \pm 26.6
10	30	51.5 \pm 9.5	67.1 \pm 23.9
	45	35.2 \pm 6.6	53.3 \pm 13.6
	60	40.1 \pm 5.3	40.7 \pm 10.9
	90	38.7 \pm 0.4	14.2 \pm 3.9
	120	45.8 \pm 3.0	10.8 \pm 2.7
15	180	72.7 \pm 8.3	7.9 \pm 2.8

1. Three dogs were used in the study
2. Data were expressed as mean \pm S.E.M.
3. The dose of insulin used in each dog was 1 U/kg body weight
4. The concentration of cyclopentadecanolide in Freon solution was 1%.

Control experiments included the following:

- (1) Placebo without insulin but containing skin enhancer, (2) Phosphate buffer solution, and (3)

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Insulin itself. When these control formulations were sprayed in the nasal cavity in dogs, no changes in both blood glucose level and serum insulin were found.

B. 3-methyl cyclopentadecanone

5 In a separate study, 3-methyl cyclopentadecanone (musone) instead of cyclopentadecanolide, was used as enhancer for nasal absorption of insulin. The formulation of nasal spray was the same as the previous example except the enhancer used in the formulation. The procedures and the methods for performing the experiment were the same as previous 10 example. Blood samples were assayed for blood glucose and serum insulin levels at given time intervals. Two dogs were used in this study. The average values 15 of blood glucose and serum insulin were shown in Table 8. And the time course of the changes of blood glucose and serum insulin levels were shown in Figure 15. From this study, it can be concluded that the effect 20 of 3-methyl cyclopentadecanone on the nasal absorption of insulin in dogs was similar to that of cyclopentadecanolide used in the nasal spray formulation.

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Table 8

Nasal Absorption of Insulin in Dogs with
3-methyl cyclopentadecanone

	Time (minute)	Glucose level	Serum insulin
		(mg/dl)	(uU/ml)
5	- 20	92.1 \pm 0.6	7.9 \pm 0.9
	0	96.4 \pm 5.0	15.8 \pm 6.7
	10	92.1 \pm 3.2	40.5 \pm 8.9
	20	84.7 \pm 0.9	40.3 \pm 4.1
10	30	71.3 \pm 2.6	36.5 \pm 10.0
	60	50.4 \pm 10.1	45.9 \pm 13.7
	90	41.0 \pm 9.7	24.1 \pm 1.6
	120	39.3 \pm 5.6	23.5 \pm 3.0
	180	64.5 \pm 24.4	22.5 \pm 3.7

- 15 1. Two dogs were used in the study
 2. Data were expressed as mean \pm S.E.M.
 3. The dose of insulin used in each dog
 was 1 U/kg body weight
 4. The concentration of 3-methyl
 cyclopentadecanone in Freon solution
 was 1%.
- 20

Examples 1 to 13 have shown solutions containing compositions which are suitable in the practice of this invention. In particular, example 13 illustrates

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the use of macrocyclic compounds in the nasal spray of insulin formulations for diabetes treatment. The practice of this invention is not limited to insulin alone, but suitable for many therapeutic proteins and peptides. To name a few, interferon for common colds, cancer, and viral infection, lymphokines for cancer and immunity disease, growth hormones for dwarfism, lutenizing hormone releasing hormones (LHRH) analogs for birth control, enkaphalin for pain relief, and so on. Examples 14 to 18 illustrate other types of compositions which are also suitable. In these examples the amounts are given in percent by weight.

Example 14

The following lotion formulation containing from about 0.001 to 1% by weight of estradiol may be prepared:

Estradiol	0.001-1
Cetylalcohol	15
Propyleneglycol	10
Sodium lauryl sulfate	15
Cyclopentadecanone	2
Water	q.s. 100

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Example 15

The following cream formulation containing clotri-mazole, an antifungal agent, may be prepared:

	Mineral oil	31
5	Cyclopentadecanone	2
	Clotrimazole	1
	Spermaceti	10
	Glycerol monostearate	10
	Paraffin	8
10	Water	38

Example 16

The following suppository containing an antisep-tic, benzethonium chloride, may be prepared:

	Benzethonium chloride	2
15	Cyclopentadecanone	2
	Cocoa butter	80
	Tween 61*	16
	*Polyethylene - 4 - sorbitan monostearate	

Example 17

20 The following film containing procaine hydroch-loride may be prepared:

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	Procaine hydrochloride	0.562
	Cyclopentadecanone	2
	Polyvinyl alcohol	30
	Polyvinylpyrrolidone	30
5	Polyethylene glycol q.s.	100

Example 18

Vaginal Absorption of Fluorogestone Acetate for
Estrus Synchronization in Sheep .

The objective of this study was to demonstrate the vaginal absorption of therapeutic agents can be achieved to desirable therapeutic levels by the addition of permeation enhancers such as cyclopentadecanolide. Polymer sponges made of polyurethane or alike are impregnated with 80% fluorogestone acetate and 20% cyclopentadecanolide. The sponge was inserted into the vagina of ewes for up to 12 days. Blood samples were drawn and the levels of fluorogestone acetate were determined by radioimmunoassay. Table 9 shows the blood levels of fluorogestone acetate in ewes during the time course of treatment. The later phase of treatment is the decisive indicator for estrus synchronization in ewes. The results clearly indicated that at the later phase of treatment (i.e. days 6, 9, and 12), the blood levels in those ewes

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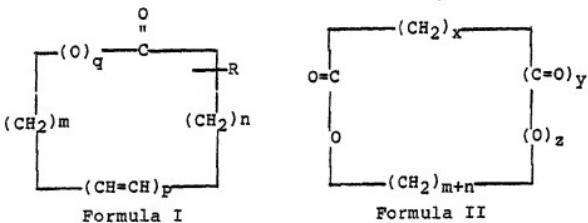
receiving sponges containing permeation enhancers such as cyclopentadecanolide are higher than those without permeation enhancers.

Treatment and

	Animal No.	Day of Treatment						
		0	3	6	9	12	13	
5	<u>-ve Control</u>	1	3.61	0.19	0.47	0.22	0.20	0.34
		2	6.82	0.48	0.39	0.25	0.19	0.23
		3	0.69	0.36	0.36	0.07	0.09	0.32
		X	3.70	0.34	0.41	0.18	0.16	0.30
	SED	1.77	0.08	0.03	0.05	0.03	0.03	
10	<u>Sponge I</u>	4	0.56	2.61	1.42	2.05	1.11	0.39
	(No Enhancer)	5	3.15	3.23	2.26	1.49	1.56	0.19
		6	5.51	3.26	3.61	2.53	2.41	0.43
		7	0.80	2.06	1.39	2.05	1.47	0.22
		X	2.51	2.79	2.17	2.03	1.64	0.31
15	SED	1.16	0.28	0.52	0.21	0.28	0.06	
20	<u>Sponge II</u>	8	2.62	2.12	2.06	3.61	2.51	0.34
	(With Enhancer)	9	0.87	4.27	2.53	2.31	2.13	0.41
		10	0.82	3.33	2.18	2.39	2.04	0.59
		11	1.06	2.02	2.22	2.81	2.24	0.63
		X	1.34	2.94	2.56	2.78	2.23	0.49
	SED	0.43	0.54	0.10	0.30	0.10	0.07	

I claim:

1. A method for increasing the rate of absorption of a physiologically active agent across animal and human skin and body membranes which comprises applying to the skin or body membranes of an animal or human a composition containing an effective amount of the active agent and from about 0.1% to about 30% by weight of a lactone or a cyclic ketone of the formula (I), or a cyclic anhydride or ester of the formula (II):



wherein m and n are integers having a value from 1 to 20 with the proviso that m+n is at least 11 and not greater than 25, p is an integer having a value of 0 or 1, q is an integer having a value of 0 or 1, and R is hydrogen or an alkyl group having from 1 to 6 carbon atoms and x is an integer having a value of 0 or 1 to 20, y is an integer having a value of 0 or 1 and z is an integer having a value of 0 or 1.

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2. A method according to claim 1 wherein q is 0.

3. A method according to claim 2 where p is 0.

4. A method according to claim 3 wherein m+n is
an integer having a value from 11 to 15.

5 5. A method according to claim 4 wherein R is
hydrogen.

6. A method according to claim 5 where m+n is
11.

7. A method according to claim 5 where m+n is
10 14.

8. A method according to claim 4 wherein m+n
is 14 and R is methyl.

9. A method according to claim 2 wherein p is 1,
m is 7 and n is 7.

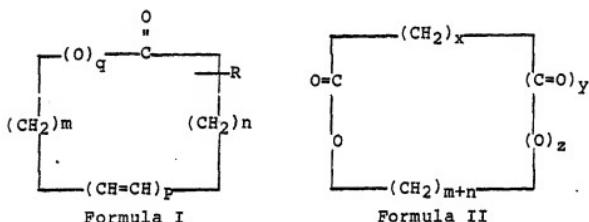
15 10. A method according to claim 1 wherein q is 1,
p is 0, and m+n is 15.

11. A method according to claim 1, Formula II
wherein m+n is 11, x is 2, y is 1 and z is 1.

20 12. A method according to claim 7 wherein the
concentration of the cyclic ketone is at least about
0.2%.

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13. A composition for administering a physiologically active agent across skin or a body membrane of an animal or human which contains an effective amount of the active agent and from about 0.1% to about 30% by weight of a lactone or a cyclic ketone of the formula (I) or a cyclic anhydride or ester of the formula (II)



10 wherein m and n are integers having a value from 1 to 20 with the proviso that m+n is at least 11 and not greater than 25, p is an integer having a value of 0 or 1, q is an integer having a value of 0 or 1, and R is hydrogen or an alkyl group having from 1 to 6 carbon atoms. As for formula II, x is an integer having a value of 0 or 1 to 20, y is an integer having a value of 0 or 1, and z is an integer having a value of 0 or 1.

15 20 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 97 98 99 100 101 102 103 104 105 106 107 108 109 110 111 112 113 114 115 116 117 118 119 120 121 122 123 124 125 126 127 128 129 130 131 132 133 134 135 136 137 138 139 140 141 142 143 144 145 146 147 148 149 150 151 152 153 154 155 156 157 158 159 160 161 162 163 164 165 166 167 168 169 170 171 172 173 174 175 176 177 178 179 180 181 182 183 184 185 186 187 188 189 190 191 192 193 194 195 196 197 198 199 200 201 202 203 204 205 206 207 208 209 210 211 212 213 214 215 216 217 218 219 220 221 222 223 224 225 226 227 228 229 230 231 232 233 234 235 236 237 238 239 240 241 242 243 244 245 246 247 248 249 250 251 252 253 254 255 256 257 258 259 260 261 262 263 264 265 266 267 268 269 270 271 272 273 274 275 276 277 278 279 280 281 282 283 284 285 286 287 288 289 290 291 292 293 294 295 296 297 298 299 300 301 302 303 304 305 306 307 308 309 310 311 312 313 314 315 316 317 318 319 320 321 322 323 324 325 326 327 328 329 330 331 332 333 334 335 336 337 338 339 340 341 342 343 344 345 346 347 348 349 350 351 352 353 354 355 356 357 358 359 360 361 362 363 364 365 366 367 368 369 370 371 372 373 374 375 376 377 378 379 380 381 382 383 384 385 386 387 388 389 390 391 392 393 394 395 396 397 398 399 400 401 402 403 404 405 406 407 408 409 410 411 412 413 414 415 416 417 418 419 420 421 422 423 424 425 426 427 428 429 430 431 432 433 434 435 436 437 438 439 440 441 442 443 444 445 446 447 448 449 450 451 452 453 454 455 456 457 458 459 460 461 462 463 464 465 466 467 468 469 470 471 472 473 474 475 476 477 478 479 480 481 482 483 484 485 486 487 488 489 490 491 492 493 494 495 496 497 498 499 500 501 502 503 504 505 506 507 508 509 510 511 512 513 514 515 516 517 518 519 520 521 522 523 524 525 526 527 528 529 530 531 532 533 534 535 536 537 538 539 540 541 542 543 544 545 546 547 548 549 550 551 552 553 554 555 556 557 558 559 560 561 562 563 564 565 566 567 568 569 570 571 572 573 574 575 576 577 578 579 580 581 582 583 584 585 586 587 588 589 590 591 592 593 594 595 596 597 598 599 600 601 602 603 604 605 606 607 608 609 610 611 612 613 614 615 616 617 618 619 620 621 622 623 624 625 626 627 628 629 630 631 632 633 634 635 636 637 638 639 640 641 642 643 644 645 646 647 648 649 650 651 652 653 654 655 656 657 658 659 660 661 662 663 664 665 666 667 668 669 670 671 672 673 674 675 676 677 678 679 680 681 682 683 684 685 686 687 688 689 690 691 692 693 694 695 696 697 698 699 700 701 702 703 704 705 706 707 708 709 710 711 712 713 714 715 716 717 718 719 720 721 722 723 724 725 726 727 728 729 730 731 732 733 734 735 736 737 738 739 740 741 742 743 744 745 746 747 748 749 750 751 752 753 754 755 756 757 758 759 760 761 762 763 764 765 766 767 768 769 770 771 772 773 774 775 776 777 778 779 780 781 782 783 784 785 786 787 788 789 790 791 792 793 794 795 796 797 798 799 800 801 802 803 804 805 806 807 808 809 810 811 812 813 814 815 816 817 818 819 820 821 822 823 824 825 826 827 828 829 830 831 832 833 834 835 836 837 838 839 840 841 842 843 844 845 846 847 848 849 850 851 852 853 854 855 856 857 858 859 860 861 862 863 864 865 866 867 868 869 870 871 872 873 874 875 876 877 878 879 880 881 882 883 884 885 886 887 888 889 890 891 892 893 894 895 896 897 898 899 900 901 902 903 904 905 906 907 908 909 910 911 912 913 914 915 916 917 918 919 920 921 922 923 924 925 926 927 928 929 930 931 932 933 934 935 936 937 938 939 940 941 942 943 944 945 946 947 948 949 950 951 952 953 954 955 956 957 958 959 960 961 962 963 964 965 966 967 968 969 970 971 972 973 974 975 976 977 978 979 980 981 982 983 984 985 986 987 988 989 990 991 992 993 994 995 996 997 998 999 1000 1001 1002 1003 1004 1005 1006 1007 1008 1009 1010 1011 1012 1013 1014 1015 1016 1017 1018 1019 1020 1021 1022 1023 1024 1025 1026 1027 1028 1029 1030 1031 1032 1033 1034 1035 1036 1037 1038 1039 1040 1041 1042 1043 1044 1045 1046 1047 1048 1049 1050 1051 1052 1053 1054 1055 1056 1057 1058 1059 1060 1061 1062 1063 1064 1065 1066 1067 1068 1069 1070 1071 1072 1073 1074 1075 1076 1077 1078 1079 1080 1081 1082 1083 1084 1085 1086 1087 1088 1089 1090 1091 1092 1093 1094 1095 1096 1097 1098 1099 1100 1101 1102 1103 1104 1105 1106 1107 1108 1109 1110 1111 1112 1113 1114 1115 1116 1117 1118 1119 1120 1121 1122 1123 1124 1125 1126 1127 1128 1129 1130 1131 1132 1133 1134 1135 1136 1137 1138 1139 1140 1141 1142 1143 1144 1145 1146 1147 1148 1149 1150 1151 1152 1153 1154 1155 1156 1157 1158 1159 1160 1161 1162 1163 1164 1165 1166 1167 1168 1169 1170 1171 1172 1173 1174 1175 1176 1177 1178 1179

15. A composition according to claim 14 wherein q is 0.

16. A composition according to claim 14 wherein p is 0.

5 17. A composition according to claim 16 wherein m+n is an integer having a value from 11 to 15.

18. A composition according to claim 17 wherein R is hydrogen.

10 19. A composition according to claim 18 wherein m+n is 11.

20. A composition according to claim 16 wherein m+n is 14.

15 21. A composition according to claim 15 wherein m+n is 14 and R is methyl.

22. A composition according to claim 20 wherein the concentration of the cyclic ketone is at least about 2%.

20 23. A composition according to claim 15 wherein p is 1, m is 7, and n is 7.

24. A composition according to claim 14 wherein p is 0, q is 1, and m+n is 15.

25. A composition according to claim 24 wherein

the concentration of macrocyclic lactone is at least about 0.5%.

26. A composition according to claim 10 which is impregnated in the form of a sponge.

5 27. A composition according to claim 26 wherein the concentration of macrocyclic lactone is at least about 0.1%

28. A composition according to claim 10 which is in the form of aerosol spray.

10 29. A composition according to claim 28 wherein the concentration of macrocyclic lactone is at least about 0.1%.

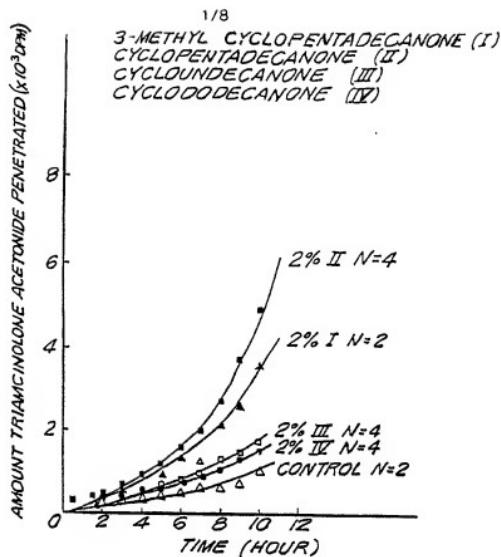


FIG.1

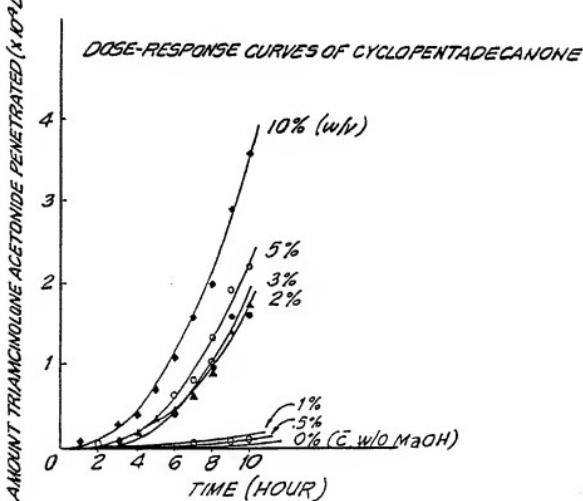


FIG.2

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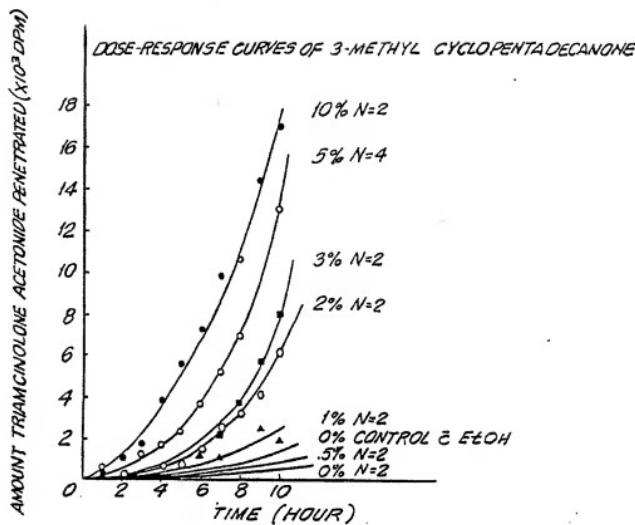


FIG. 3

KEY: 23% MOP IN 1ml PG (MOP=8-METHOXYPSORALEN;
PG = PROPYLENE GLYCOL)

- ▲, 0
- , 0.4% 3-METHYL CYCLOPENTADECANONE (I)
- , 2% CYCLOUNDECANONE (III)

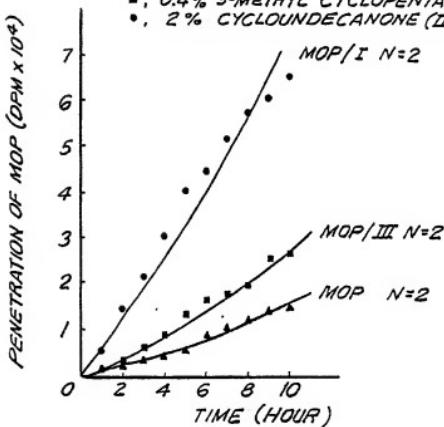


FIG. 4

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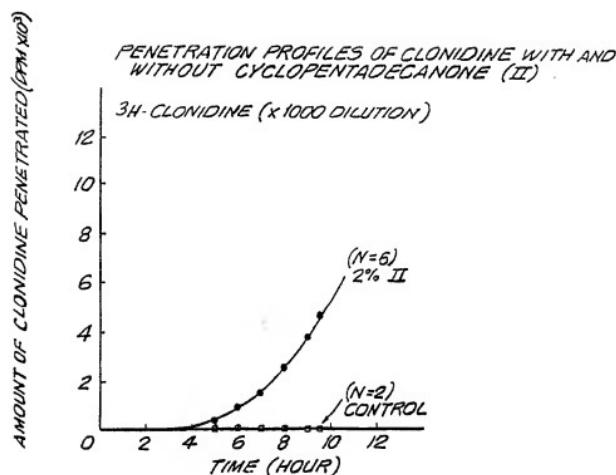


FIG.5

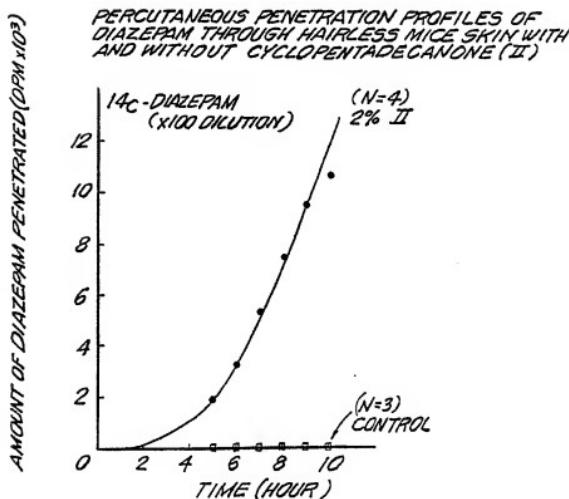


FIG.6

**PERCUTANEOUS PENETRATION PROFILES OF
DIAZEPAM THROUGH HAIRLESS MICE SKIN WITH AND
WITHOUT CYCLOPENTADECANONE (CIB-O1)**

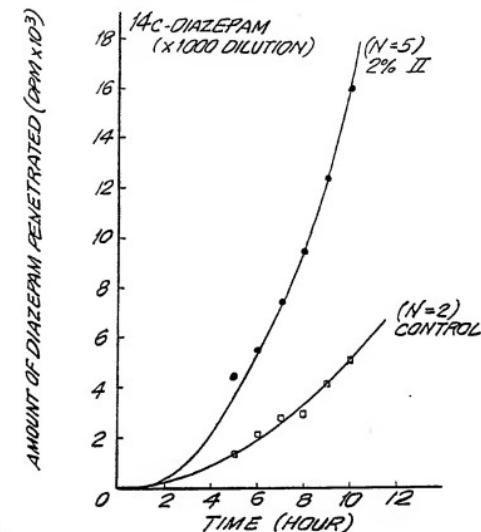


FIG.7

**PERCUTANEOUS PENETRATION PROFILES OF ESTRADIOL
THROUGH HAIRLESS MICE SKIN WITH AND WITHOUT
CYCLOPENTADECANONE (II)**

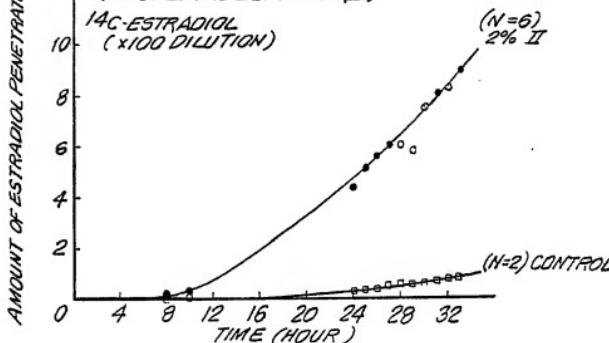


FIG.8

PERCUTANEOUS PENETRATION PROFILES OF PROPRANOLOL
THROUGH HAIRLESS MICE SKIN WITH AND WITHOUT
CYCLOPENTADECANONE (II)

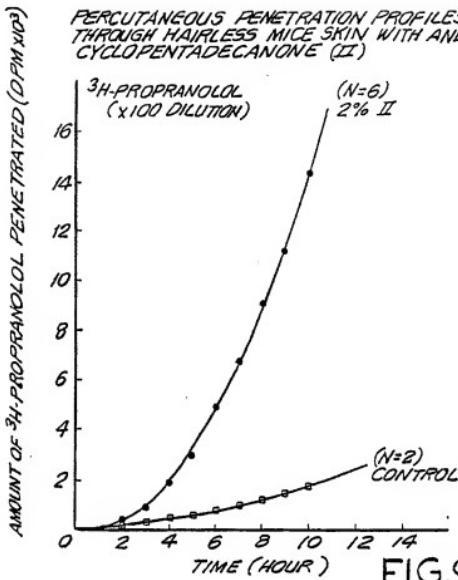


FIG.9

PERCUTANEOUS PENETRATION PROFILES OF VERAPAMIL
THROUGH HAIRLESS MICE SKIN WITH AND WITHOUT
CYCLOPENTADECANONE (II)

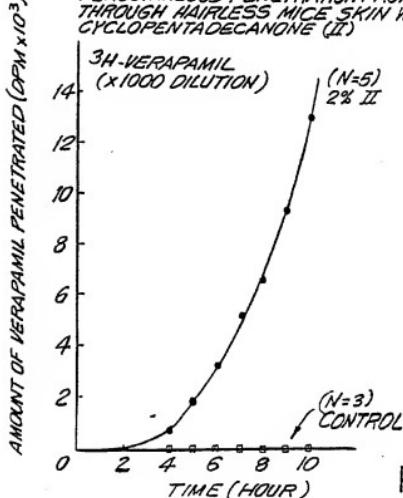


FIG.10

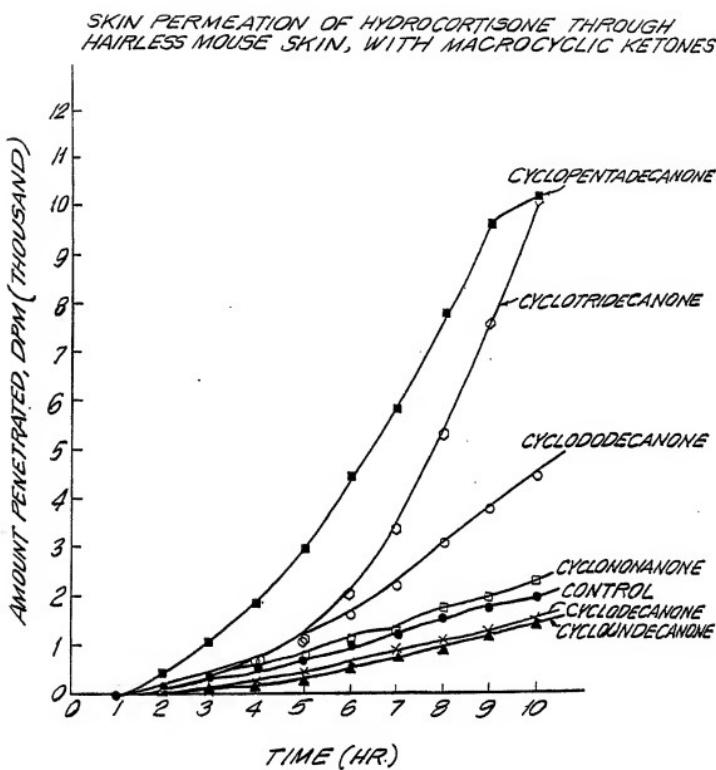


FIG. II

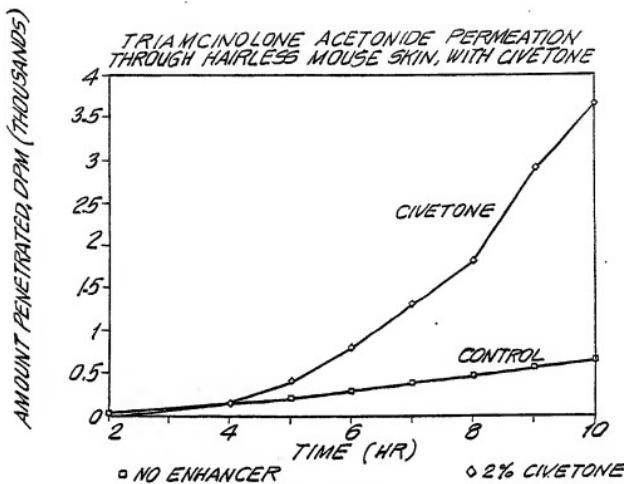


FIG.12

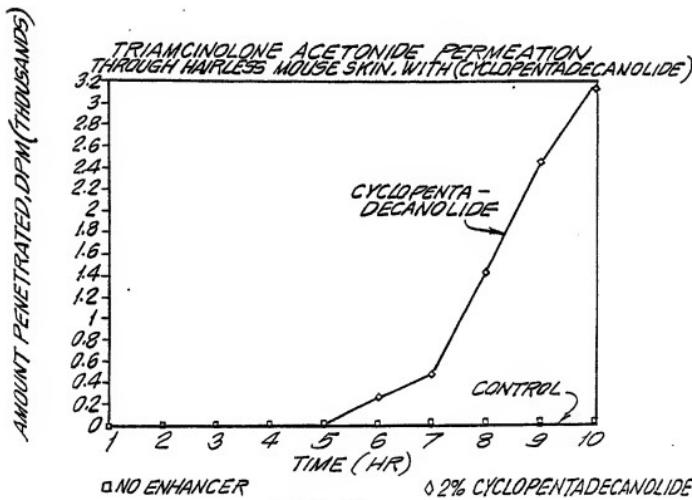


FIG.13

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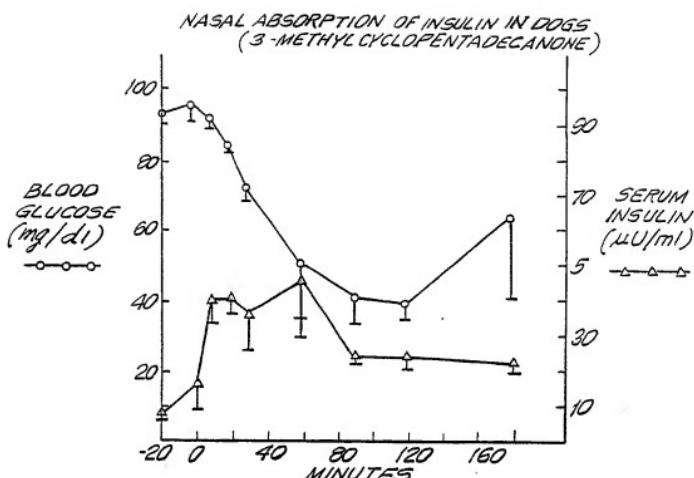


FIG.14

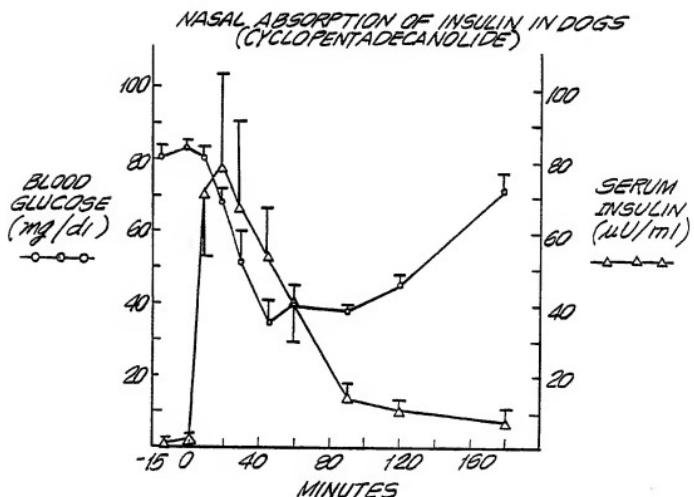


FIG.15

INTERNATIONAL SEARCH REPORT

International Application No PCT/US86/02583

I. CLASSIFICATION OF SUBJECT MATTER (If several classification symbols apply, indicate all)¹

According to International Patent Classification (IPC) or to both National Classification and IPC
 INT. CL(4); A61J 3/00; A61L 9/04; A61K 31/335; A61K 31/12
 U.S. CL : 424/16,45; 514/450,690,946,947

II. FIELDS SEARCHED

Minimum Documentation Searched⁴

Classification System	Classification Symbols
U.S.	424/16,45 514/450,690,946,947

Documentation Searched other than Minimum Documentation
 to the Extent that such Documents are Included in the Fields Searched⁴

III. DOCUMENTS CONSIDERED TO BE RELEVANT^{1,4}

Category ⁵	Citation of Document, ^{1,6} with indication, where appropriate, of the relevant passages ^{1,7}	Relevant to Claim No. ^{1,8}
X	US,A, 3474176 (FREEMAN) 21 October 1969 (21.10.69); See Col. 1, line 66- Col. 2 line 8; Col. 2 lines 49-60.	13-23
A	US,A, 3,921,636 (ZAFFARONI) 25 November 1975 (25.11.75) See entire document.	13-19
A	US,A, 3,964,482 (GERSTEL ET AL) 22 June 1976 (22.06.76) See entire document.	13-19
A	US,A, 3,996,934 (ZAFFARONI) 14 December 1976 (14.12.76) See entire document.	13-19

¹ Special categories of cited documents:^{1,6}^{"A"} document defining the general state of the art which is not considered to be of particular relevance^{"E"} earlier document but published on or after the international filing date^{"L"} document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another claim for either special reason (as specified)^{"O"} document referring to an oral disclosure, use, exhibition or other means^{"P"} document published prior to the international filing date but later than the priority date claimed^{"T"} later document published after the international filing date or priority date and not in conflict with the application but which does not understand the principle or theory underlying the invention^{"X"} document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step^{"Y"} document of particular relevance; the claimed invention cannot be considered inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art^{"g"} document member of the same patent family

IV. CERTIFICATION

Date of the Actual Completion of the International Search⁹

02 March 1987

Date of Mailing of this International Search Report⁹

09 MAR 1987

International Searching Authority¹⁰

ISA/US

Signature of Authorized Officer¹⁰
J. Lipovsky